

Date: Wednesday, 02/04/2008 3:39:04 PM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BRACKET LOCATOR
Job Number	: 38332		
Estimate Number	: 11230		
P.O. Number	:	Part Number	: D23693
This Issue	: 02/04/2008 S.O. No. :	Drawing Number	: D2369 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: // Type : SMALL /MED FAB	Drawing Revision	: A
Previous Run	: 31923	Material	:
Written By	:	Due Date	: 09/04/2008 Qty: 6 Um: Each
Checked & Approved By	: <u>JTO 08.4.03</u>		
Comment	: Est Rev A Removed from 9 Digit 05-12-05 JLM Est Rev:B Now on Waterjet 07-05-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M5052H32S040	5052-H32 .040 Sheet
	10	
Comment: Qty.: 1.4217 sf(s)/Unit Total : 8.5302 sf(s) Material: 5052-H34 or H32 0.040" thick (M5052H32S.040) $104921 \times 1 = 1.4217$ Batch: 104921 107513x6-8.5302 HB 8-4-4		
2.0	WATER JET	FLOW WATER JET
	A A HB 8-4-4	
Comment: FLOW WATER JET		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	HB 8-4-4	
Comment: INSPECT PARTS AS THEY COME OFF MACHINE		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK 08/04/04 (87)		
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr HB 8-4-4		
6.0	QC5	INSPECT WORK TO CURRENT STEP
Comment: INSPECT WORK TO CURRENT STEP 08/06/04		

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: BRACKET LOCATOR

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Job Number:



Seq. #:

Machine Or Operation:

Description :

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

178

AS 08/04/04

(27)

8.0

QC21

FINAL INSPECTION/W/O RELEASE



08/04/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



u 08-04-04

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

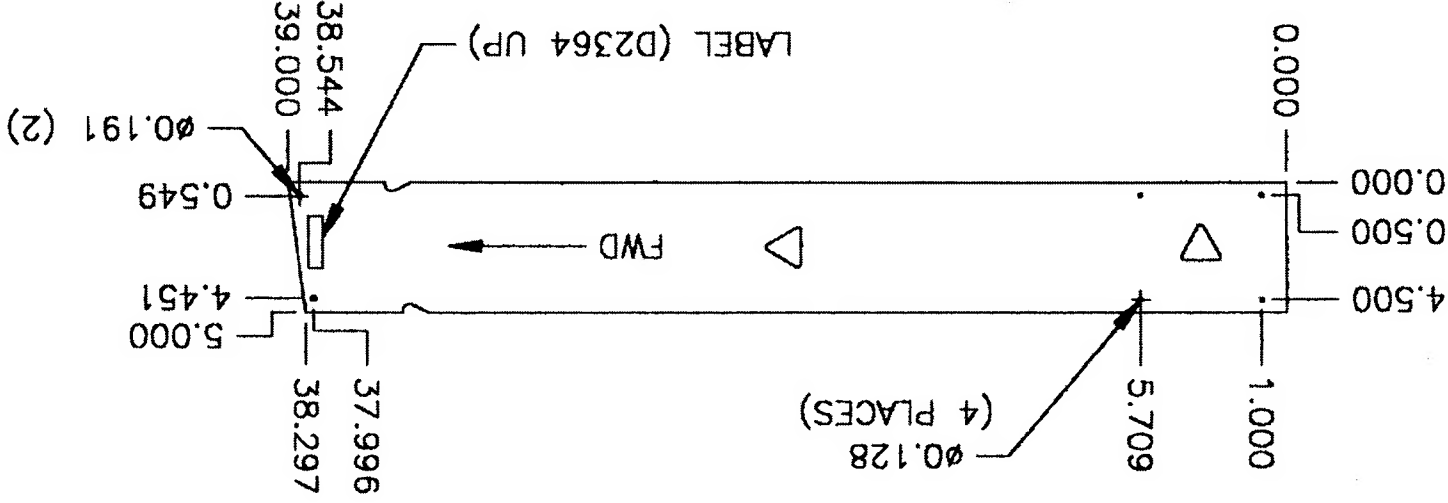
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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CHECKED	APPROVED	DRAWING NO.	REV. A
✓	✓	D2369	SHEET 1 OF 2
DATE	TITLE		SCALE
95:02:20	DECK PLATE LOCATOR BRACKET		1:7

RELEASED
16 06 10



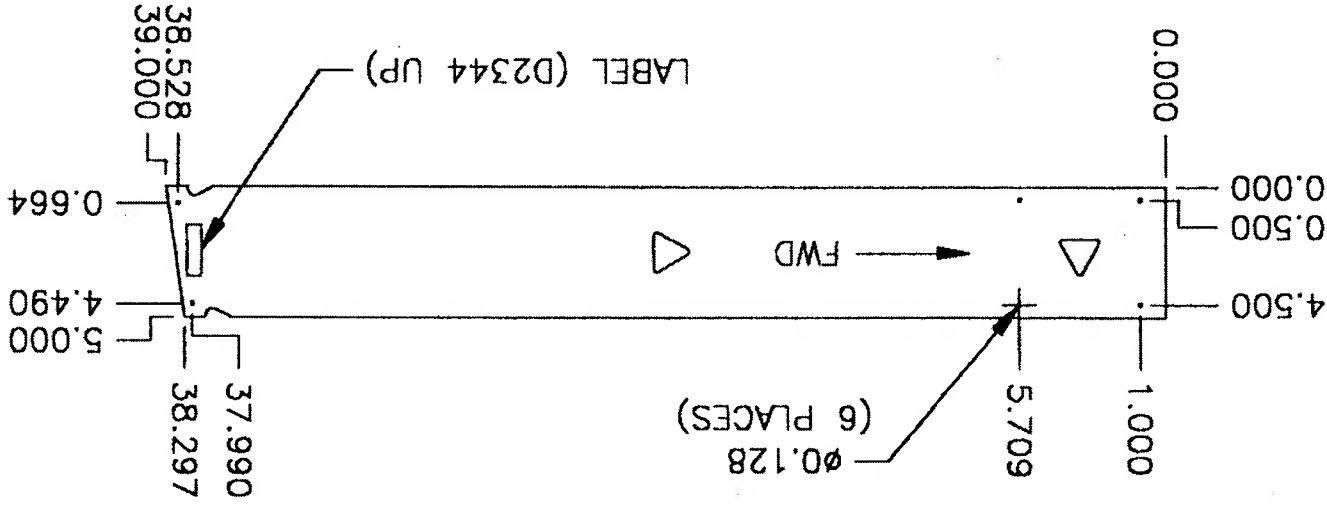
D2369-1
MATERIAL: 5052-H34 0.040 THICK

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WORK ORDER
NO. 38332



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CHECKED	APPROVED	D2369	SHEET 2 OF 2
DATE		SCALE	
95:02:20		1:7	
TITLE			
DECK PLATE LOCATOR BRACKETS			

RELEASED
01969610



D2369-3
MATERIAL: 5052-H34 0.040 THICK

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